

ALL **NEW** 5TH GENERATION
NX SERIES

3 YEARS CONTROLLER WARRANTY

EMPOWERED
INNOVATION



ONE NUMBER - MULTI SOLUTIONS



FOR SALES INQUIRIES & CUSTOMER CARE
7998-7998-16



TEXT

www.macpowercnc.com



WHY MACPOWER ?

- Totally In-house Manufacturing Capability
- Wide range of products to choose from
- Effective "Cost to Performance" solution provider
- Believing in partnership with customers and not as buyer and seller
- Efficient after sales service back up
- Availability of spares
- Emphasis on continuous R & D & Training
- Flexibility & Openness to manufacture customized machines
- Fast decision making process
- Macpower is a company with a modern outlook - giving you contemporary solutions through time-tested expertise.

COMPANY PROFILE

Macpower CNC Machines Limited (Macpower) welcomes to the world of machining excellence. More than one and half decades of experience and the vision towards creating a niche has transformed Macpower into India's fastest growing CNC Manufacturing Company. This meteoric growth is a result of Macpower's vision of par excellence to manufacture state of the art products, adopting the best in technology.

In 2003, Macpower Group started Macpower CNC Machines Limited, CNC Machines manufacturing unit in an area of around 4 acres and has grown to almost double thereafter with 2 units in operation at present situated at Metoda G. I. D.C., Rajkot (India). Macpower is registered to ISO 9001(Design), a universally accepted quality assurance designation and MSE-1 certification for highest financial strength and operational ability by CRISIL.

The modern headquarters contains a spacious State of the Art Machine Shop, Totally Equipped Assembly Shops, All Modern Measuring and Testing Equipments, Technologically Advanced Sheet Metal Unit and One of it's Kind Powder Coating Plant make Macpower Totally In-House Manufacturing Company.

Macpower is currently offering widest range of 9 different product categories namely Turning Center, Twin Spindle Turning Center, VMC, Twin Spindle VMC, TurnMill Center, HMC, VTL, DTC, Grinder with 27 versions and 60+ different models serving 27 industry segment world wide with 8000+ installations.

Sales & Service Team presence in 37 cities across the country with 107 qualified engineers and 9 business associates; establishment of multiple regional offices and technology centers across the country to have better connect with our valued customers.



OUR VISION

To Provide Best Solution In Machine Tool Industry.

OUR MISSION

Fostering A Spirit Of Continuous Learning And Innovation.

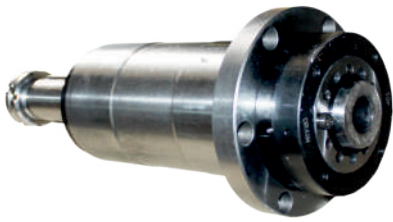
To Offer World Class Products Through Continuous Innovation.

To Reach New Sectors Of Industry In Particular And Society At Large By Offering Products Which Make Change In Present State Of Machine Tools.

To Nurture Best Brains In The Company So As To Develop Them As A Future Leader To Enhance The Company To A Newer Level.

To Provide Quick And Effective Service Base To Enhance Customer Satisfaction Index.





■ Spindle

Monoblock machines come with a spindle that has a highly durable and maintenance-free feature. Adding further rigidity and stiffness to the spindle assembly comes with three front and two rear angular contact bearing configuration.

■ Precise Roller Guideways

All axes are furnished with precise and heavy load capacity re-circulating roller guide ways enabling high acceleration-deceleration and hence better productivity.

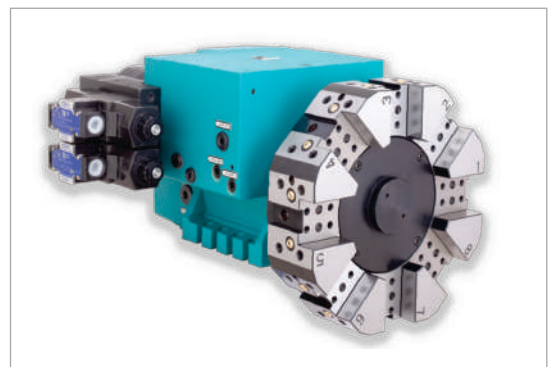


■ Double-Anchored Ball Screws

Ball Screws are directed by direct coupled AC servo motor with flexible coupling. This greatly improves positioning accuracy, and provides more accurate threading and contouring. Ball Screws are anchored at both ends and inspected for parallelism with axis guide. Pre-loaded ball nuts eliminate backlash.

■ Hydraulic Turret

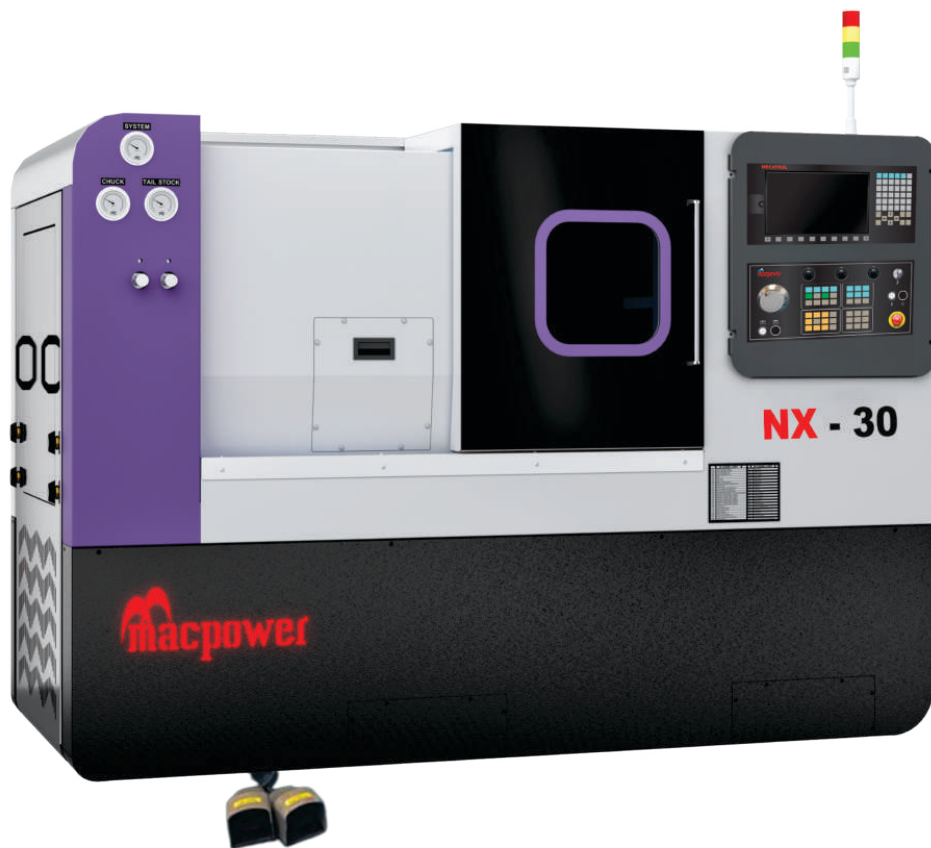
Bi-directional turret in either direction for minimum possible induction time they are robust and completely enclosed with complete lubrication.



■ Advance Inspection Technology

Laser Calibration is carried out to insure the linear accuracy, providing accurate compensation for pitch and backlash. The machine facilitates the attainment of positional accuracy up to 0.01 mm / 300 mm and repeatability accuracy up to 0.007 mm.

NX 30

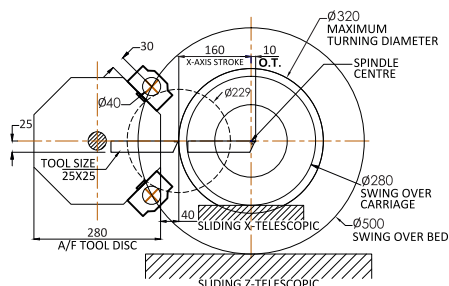


Swing Over Carriage	mm	280
Maximum Turning Dia.*	mm	320
Max. Turning Length	mm	325
Travel (X / Z)	mm	170 / 325
Rapid Feed (X / Z)	mtr/min	30
Chuck Size	mm	165 X 3
Spindle Power	kW	5.5 / 7.5
Spindle Bore	mm	54
Spindle Nose	-	A2-5
Weight (Approx)	Kg	2900
3 Years Controller Warranty		

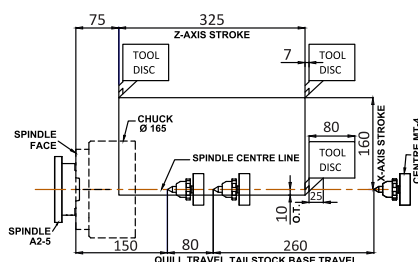
Components



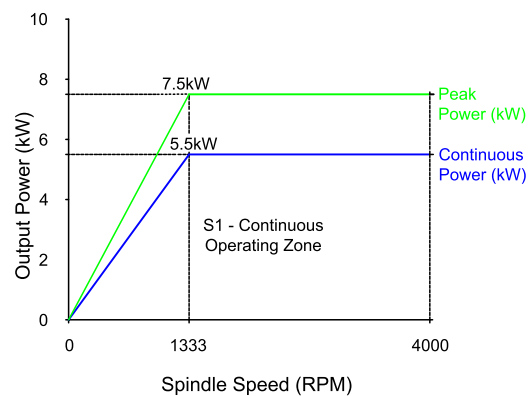
Tool Interference Diagram

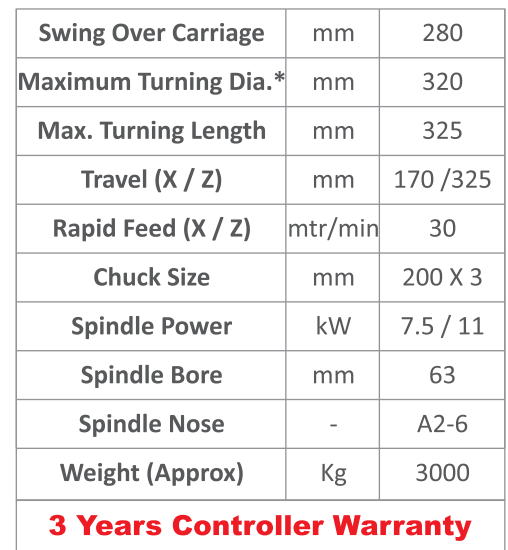


Machining Range



Power Diagram



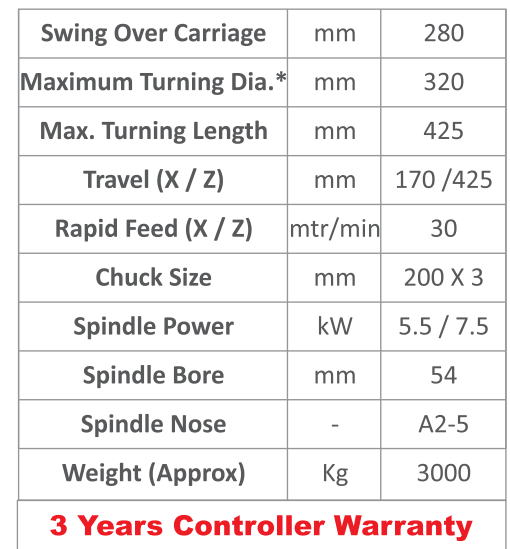


Technical drawing illustrating the setup for grinding a circular workpiece. The diagram shows the grinding wheel, workpiece, and tool with various dimensions and labels:

- Ø320 MAXIMUM TURNING DIAMETER
- SPINDLE CENTRE
- Ø229
- 160 X-Axis STROKE
- 10 D.T.
- Ø40
- 30
- 25
- TOOL SIZE 25X25
- 280 A/F TOOL DISC
- 40 SLIDING X-TELESCOPIC
- Ø280 SWING OVER CARRIAGE
- Ø500 SWING OVER BED
- SLIDING Z-TELESCOPIC

The graph shows the relationship between spindle speed and output power for the S1 - Continuous Operating Zone. The x-axis represents Spindle Speed (RPM) from 0 to 3500, and the y-axis represents Output Power (kW) from 0 to 12. A green line represents the peak power, which increases linearly from 0 kW at 0 RPM to 11 kW at 1333 RPM and then remains constant at 11 kW up to 3500 RPM. A blue line represents the continuous power, which increases linearly from 0 kW at 0 RPM to 7.5 kW at 1333 RPM and then remains constant at 7.5 kW up to 3500 RPM. The area between the two lines is shaded light blue.

Spindle Speed (RPM)	Peak Power (kW)	Continuous Power (kW)
0	0	0
1333	11	7.5
3500	11	7.5



This row displays four different stainless steel components. From left to right: a large circular flange with a central threaded hole and six mounting holes; a coupling with a hexagonal base and a flared top; a long, threaded pipe with a hexagonal nut at one end; and a reducer with a hexagonal base and a flared top, similar in design to the coupling but with a different internal profile.

The diagram illustrates the Z-axis and X-axis strokes of a lathe bed. The Z-axis stroke is 425 units, and the X-axis stroke is 160 units. Key components labeled include Spindle A2-5, Spindle Face, Chuck Ø 200, Spindle Centre Line, Tool Disc, and Tail Stock Base Travel. Dimensions for travel are 150, 80, 360, 10, 6, and 13.

The graph shows the relationship between spindle speed and output power for the S1 - Continuous Operating Zone. The x-axis represents Spindle Speed (RPM) from 0 to 4000, and the y-axis represents Output Power (kW) from 0 to 10. A green line represents the peak power, which increases linearly from 0 kW at 0 RPM to 7.5 kW at 1333 RPM and then remains constant at 7.5 kW up to 4000 RPM. A blue line represents the continuous power, which increases linearly from 0 kW at 0 RPM to 5.5 kW at 1333 RPM and then remains constant at 5.5 kW up to 4000 RPM. The area between the two lines is labeled 'S1 - Continuous Operating Zone'.

Spindle Speed (RPM)	Peak Power (kW)	Continuous Power (kW)
0	0	0
1333	7.5	5.5
4000	7.5	5.5

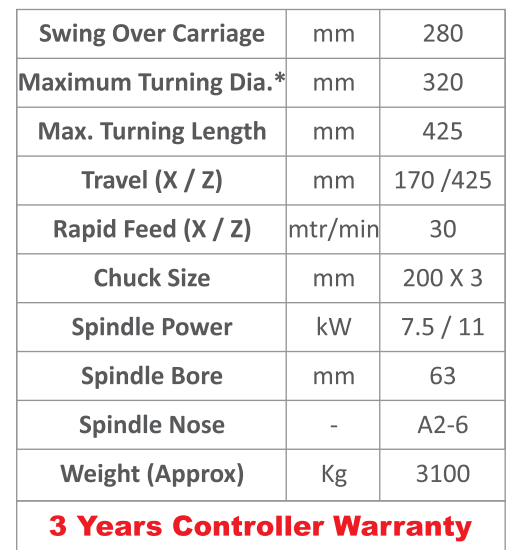


Figure 1 is a schematic diagram of a 5-axis machine tool. It shows a cross-section of the machine with various components labeled. A central spindle is labeled "SPINDLE CENTRE". A large circular component is labeled "Ø320 MAXIMUM TURNING DIAMETER". A smaller circular component is labeled "Ø229". A rectangular component is labeled "Ø280 SWING OVER CARRIAGE". A larger rectangular component is labeled "Ø500 SWING OVER BED". A tool is shown with a "TOOL SIZE: 25X25" and a "30" dimension. A "SLIDING X-TELESCOPIC" component is shown with a "40" dimension. A "SLIDING Z-TELESCOPIC" component is shown at the bottom. Dimensions include "160 X-Axis STROKE", "10 O.T.", "25", "280", and "40".

The diagram is a schematic of a lathe tool post. It shows a side view of the tool post assembly. Key components labeled include 'TOOL DISC' (two locations), 'CHUCK Ø 200', 'SPINDLE FACE', 'SPINDLE A2-6', 'SPINDLE CENTRE LINE', and another 'TOOL DISC'. Dimensions are provided in millimeters: 75, 425, 7, 160, 10, 16, 80, 150, 360, and 80. The diagram also indicates 'Z-AXIS STROKE', 'X-AXIS STROKE', 'CUTL TRAVEL', and 'TAU STOCK BARE TRAVEL'.

The graph shows the relationship between spindle speed and output power for the S1 - Continuous Operating Zone. The x-axis represents Spindle Speed (RPM) from 0 to 3500, and the y-axis represents Output Power (kW) from 0 to 12. A green line represents the peak power, which increases linearly from 0 kW at 0 RPM to 11 kW at 1333 RPM and then remains constant at 11 kW up to 3500 RPM. A blue line represents the continuous power, which increases linearly from 0 kW at 0 RPM to 7.5 kW at 1333 RPM and then remains constant at 7.5 kW up to 3500 RPM. The area between the two lines is labeled 'S1 - Continuous Operating Zone'.

Spindle Speed (RPM)	Peak Power (kW)	Continuous Power (kW)
0	0	0
1333	11	7.5
3500	11	7.5

NX 50

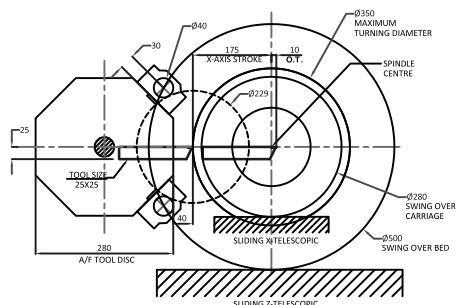


Swing Over Carriage	mm	280
Maximum Turning Dia.*	mm	350
Max. Turning Length	mm	550
Travel (X / Z)	mm	185 / 550
Rapid Feed (X / Z)	mtr/min	30
Chuck Size	mm	200 X 3
Spindle Power	kW	7.5 / 11
Spindle Bore	mm	63
Spindle Nose	-	A2-6
Weight (Approx)	Kg	3100
3 Years Controller Warranty		

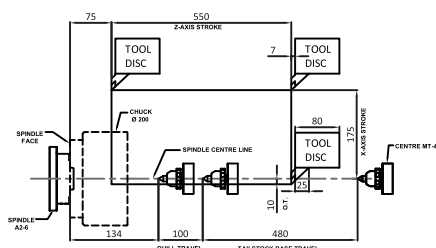
Components



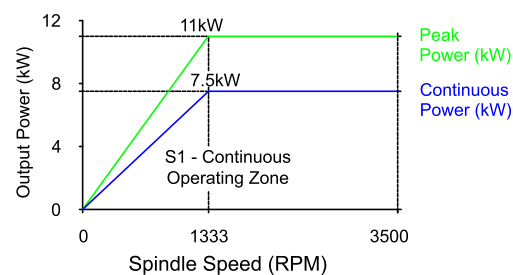
Tool Interference Diagram



Machining Range



Power Diagram



NX 50 PLUS

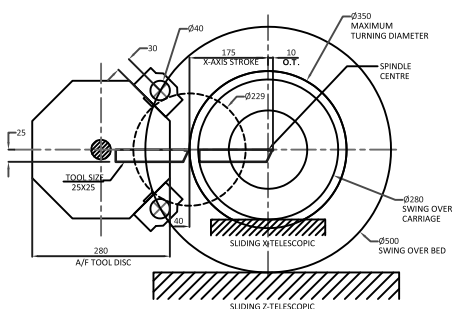


Swing Over Carriage	mm	280
Maximum Turning Dia.*	mm	350
Max. Turning Length	mm	500
Travel (X / Z)	mm	185 /500
Rapid Feed (X / Z)	mtr/min	30
Chuck Size	mm	200 X 3
Spindle Power	kW	7.5 / 11
Spindle Bore	mm	63
Spindle Nose	-	A2-6
Weight (Approx)	Kg	3100
3 Years Controller Warranty		

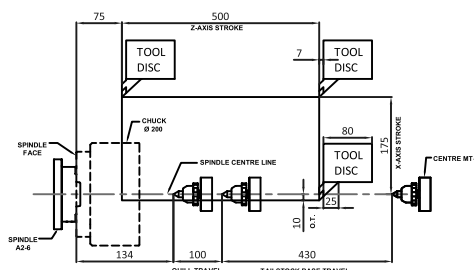
Components



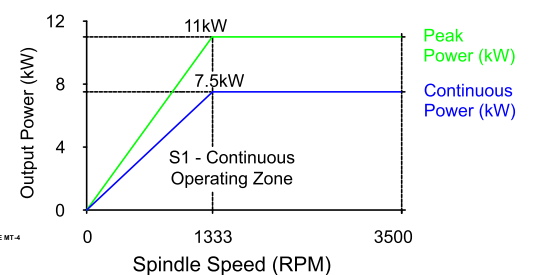
Tool Interference Diagram



Machining Range



Power Diagram

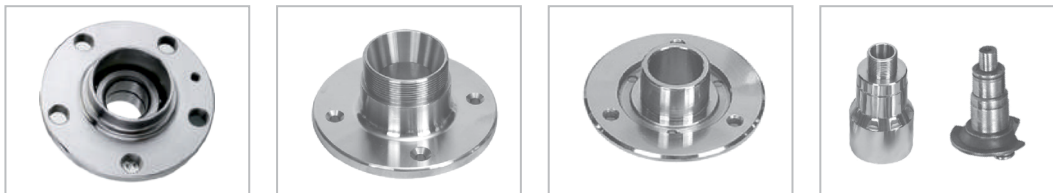


NX 20 MONO

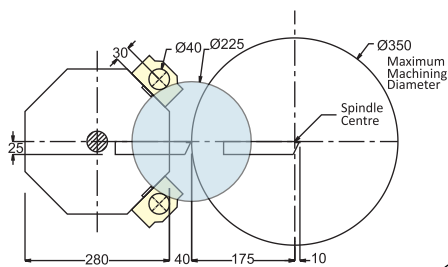


Swing Over Carriage	mm	350
Maximum Turning Dia.*	mm	350
Max. Turning Length	mm	550
Travel (X / Z)	mm	185 / 550
Rapid Feed (X / Z)	mtr/min	24
Chuck Size	mm	200 x 3
Spindle Power	kW	7.5 / 11
Spindle Bore	mm	63
Spindle Nose	-	A2-6
Weight (Approx)	Kg	3900
3 Years Controller Warranty		

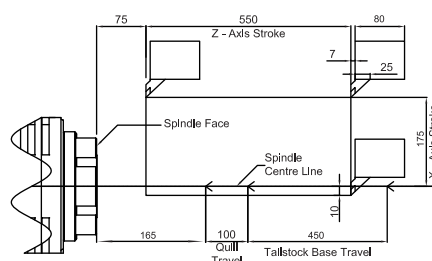
Components



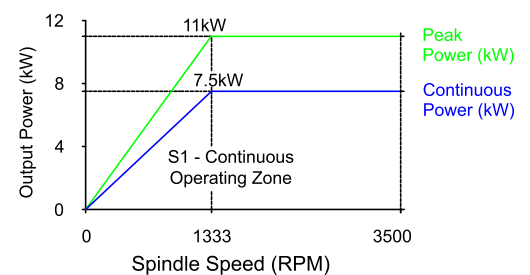
Tool Interference Diagram



Machining Range



Power Diagram

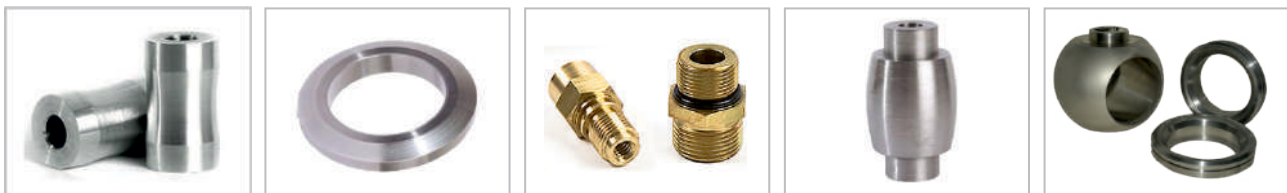


NX 10

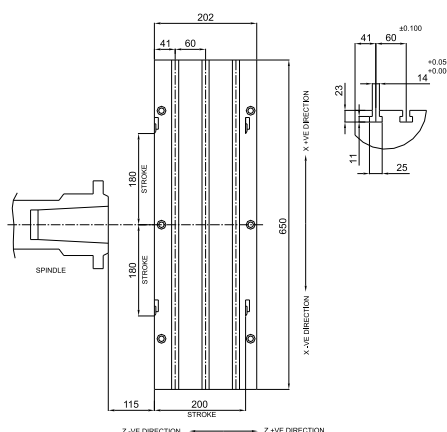


Std. Turning Dia.	mm	100
Max. Turning Dia.	mm	165
Max. Turning Length	mm	200
Travel (X / Z)	mm	360 / 200
Rapid Feed (X / Z)	mtr/min	30
Chuck Size	mm	165x3
Spindle Power	kW	5.5 / 7.5
Spindle Bore	mm	54
Spindle Nose		A2-5
Weight (Approx)	Kg	2500
3 Years Controller Warranty		

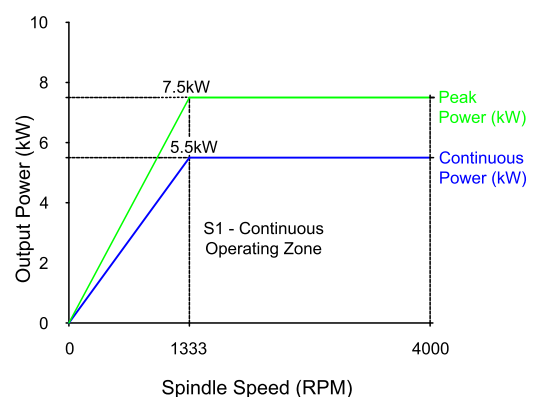
Components



Tool Interference Diagram



Power Diagram



ACCESSORIES

STANDARD

- Roller Guide Ways
- AC Spindle Drive & AC Servo Drive
- Machine with Tail Stock
- Hydraulic Chuck
- Bi-directional Hydraulic Turret
- Hydraulic Unit
- Coolant System
- Centralized Lubrication System
- Turning Tool Holders
- Boring Bar Holders
- Patrol Light
- Digital Tool Display
- Foot Switch

OPTIONAL

- Chip Conveyor
- Bar Feeder
- Bar Puller
- Live Tooling
- Stabilizer
- Hydraulic Collet Chuck
- Auto Door
- Oil Skimmer
- Steady Rest
- Tooled Up Solution
- Tool Probe
- Work Probe
- Electro Mechanical Turret

S.No.	Features	Explanation	Macatrol	Fanuc 0iTFPlus Type3	Mitsubishi M80B
1	Max No of Axis		4	6	9
2	Max no of Spindle		2	2	4
3	No.of paths		2	1	2
4	In-Built memory		4GB	512Kb	512Kb
5	Display Size		10.4"	10.4"	10.4"
6	Touch Panel		Optional	Optional	Standard
7	Smart Touch Gestures	Flip, Drag drop, Zoom in/Out, Pinch in/out	Not Available	Not Available	Available
8	USB interface	USB port for NC Program management & Data	Yes, 4 Nos	Yes.	Yes, 2 Nos
9	Other External Memory interfaces	CF card/ SD Card	Not Available	CF. Upto 4GB.	SD, 2Nos.Upto 32GB each.
10	Smart Auto Backup System	System automatically backs up the NC Data to avoid data loss due to unexpected failures.	Available	Not Available	Not Available
11	Quick Data Restore	During the NC part replacement, due to dual disk availability the quick restore of NC data is	Available	Not Available	Not Available
12	Batteryless CNC hardware design		Yes	No	No
13	ROT Servo turret	* Dedicated function for Servo Turret * Does not occupy a NC axis * Does not need a additional NC path * Supports 3rd Party servo motor interface	Available	Not Available	Not Available
14	Standard Encoder Resolution of Servo Motor		16 million PPR	1 million PPR	1 million PPR
15	One Step Tuning	On Board Servo tuning	Available	Not Available	Not Available
16	Immediate Grammar Check	Checks the syntax or error in whole NC program immediately after cycle start is pressed, if found any error the cycle doesn't Edit two programs side by side.	Available	Not Available	Not Available
17	Multi Program editing		Not Available	Not Available	Available
18	Polygon Turning		Standard	Standard	Standard
19	Memory Card program storage limit		Unlimited	Limited to 1000 programs	Unlimited
20	2D Graphic Simulation		Standard	Standard	Standard
21	3D Graphic Simulation		Not Available	Standard	Standard

22	Finished Shape View	Enables to see the shape while the program is	Not Available	Not Available	Available
23	Interactive Cycle insertion	1) This function enables to interactively insert a cycle to assist in the machining and setup for the program opening on the edit screen. The programming time can be reduced by using this function. The cycle can easily be inserted by editing data in an interactive window.	Standard	Optional	Standard
24	Extreme Speed Threading Mode	Approx 15% reduction in threading cycle time	Available	Not Available	Not Available
25	Thread & Tap retract	1) Retraction of tool if threading or tapping	Standard	Optional	Standard
26	MPG Simulation	Use MPG to trial run at the program at handle feed rate	Available. Unlimited forward and reverse movement within same cycle/program.	Optional.	Not Available
27	Inbuilt Guidance Function	Help for Parameters, G Codes	Not Available	Available	Available
28	Vibration Cutting	For Chip breaking and avoid rubbing on	Not Available	Available. Opt.	Available. Opt.
29	Position Switches		Not Available	Available	Available
30	Chuck & Tail Stock Barrier		??	Available	Available
31	Mixed/Cross Axis Control	Any axis to be replaced by another axis between part systems	??	Not Available	Not Available
32	Superimposition		??	Not Available	Not Available
33	Balance Cut		??	Not Available	Not Available
34	Easy Robot Control	1. Robot can be directly interfaced to CNC & can be easily programmed through simple G	Available	Not Available	Available
35	Pulse Train Control	Non package spindle motor control	Not Available	Not Available	Available
36	Spindle-Spindle Synchronisation		Available	Available	Available
37	Quick Stop of Spindle	During power fail Spindle to decelerate and stop quickly	Not Available	Power Fail Backup Unit Required.	Power Fail Backup Unit Required.

38	Dual Check Safety	Safety functions required by MTB for export to Europe etc	Safe Torque Off	• Safety Reduced Speed Check (Servo) • Safety Reduced Speed Check (Spindle) • Safe End Position Check • Serial Data Transmission Check • Emergency Stop • Safe I/O Signal Check • Safe Parameter Check • Safe Servo Position Error Check • Safe Position Switch Function • Programmable Safe I/O Function • Safe Brake Function • Safe Servo Stop (STO) Function • Safe Spindle Stop Function • Safety Speed Zero Monitoring • Safety Spindle Speed Limit Override	• Safety-related I/O Observation • Emergency Stop Observation • Safely-Limited Speed • Safely-Limited Position • Safe Operating Stop • Safe Speed Monitor • Safe Brake Control/Safe Brake Test • Safe Cam • Safe Stop • Safe Torque Off • Safety Communication Network
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NEW NX SERIES MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	NX 30	NX 30 SUPER	NX 40
CAPACITY				
Swing Over Carriage	mm	Ø 280	Ø 280	Ø 280
Maximum Turning Dia.*	mm	Ø 320	Ø 320	Ø 320
Swing Over Bed	mm	Ø 500	Ø 500	Ø 500
Maximum Turning Length	mm	325	325	425
Distance Between Center	mm	350	350	450
SLIDES				
Cross (X axis) Travel	mm	170	170	170
Longitudinal (Z axis) Travel	mm	325	325	425
Rapid Feed (X axis)	m/min	30	30	30
Rapid Feed (Z axis)	m/min	30	30	30
MAIN SPINDLE				
Spindle Nose	–	A2-5	A2-6	A2-5
Spindle Bore	mm	Ø 54	Ø 63	Ø 54
Max. Bar Capacity	mm	Ø 42	Ø 51	Ø 42
Chuck Size	mm	Ø 165 x 3 Jaw	Ø 200 x 3 Jaw	Ø 200 x 3 Jaw
Speed Range	rpm	50 – 4000	50 – 3500	50 – 4000
Full Power Range	rpm	1333 - 4000	1333 - 3500	1333 - 4000
Spindle Motor (Continues Rating)	KW	5.5 / 7.5	7.5 / 11	5.5 / 7.5
Spindle Motor (15min. Rating)				
TURRET				
Number of Stations	No.	8	8	8
Tool Size	mm	25 x 25	25 x 25	25 x 25
Max. Boring Bar Capacity	mm	Ø 40	Ø 40	Ø 40
TAIL STOCK				
Quill Tapper	–	MT 4	MT 4	MT 4
Quill Diameter	mm	Ø 70	Ø 70	Ø 70
Quill Stroke	mm	80	80	80
ACCURACY				
Positioning Accuracy	mm	0.008	0.008	0.008
Repeatability	mm	0.007	0.007	0.007
OTHER DATA				
Weight (Approx.)	kg.	2900	3000	3000
Dimensions (W x D x H)(Approx.)	mm	2225x1830x1555	2225x1830x1555	2325x1830x1655
SYSTEM				
Macatrol	–	Turn - I	Turn - I	Turn - I



*Max. Turning Dia is For Limited Length

NEW NX SERIES MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	NX 40 SUPER	NX 50
CAPACITY			
Swing Over Carriage	mm	Ø 280	Ø 280
Maximum Turning Dia.*	mm	Ø 320	Ø 350
Swing Over Bed	mm	Ø 500	Ø 500
Maximum Turning Length	mm	425	550
Distance Between Center	mm	450	570
SLIDES			
Cross (X axis) Travel	mm	170	185
Longitudinal (Z axis) Travel	mm	425	550
Rapid Feed (X axis)	m/min	30	30
Rapid Feed (Z axis)	m/min	30	30
MAIN SPINDLE			
Spindle Nose	–	A2-6	A2-6
Spindle Bore	mm	Ø 63	Ø 63
Max. Bar Capacity	mm	Ø 51	Ø 51
Chuck Size	mm	Ø 200 x 3 Jaw	Ø 200 x 3 Jaw
Speed Range	rpm	50 – 3500	50 – 3500
Full Power Range	rpm	1333 - 3500	1333 - 3500
Spindle Motor (Continues Rating)	KW	7.5 / 11	7.5 / 11
Spindle Motor (15min. Rating)			
TURRET			
Number of Stations	No.	8	8
Tool Size	mm	25 x 25	25 x 25
Max. Boring Bar Capacity	mm	Ø 40	Ø 40
TAIL STOCK			
Quill Tapper	–	MT 4	MT 4
Quill Diameter	mm	Ø 70	Ø 80
Quill Stroke	mm	80	100
ACCURACY			
Positioning Accuracy	mm	0.008	0.008
Repeatability	mm	0.007	0.007
OTHER DATA			
Weight (Approx.)	kg.	3100	3100
Dimensions (W x D x H)(Approx.)	mm	2325x1830x1655	2460x1830x1555
SYSTEM			
Macatrol	–	Turn - I	Turn - I



*Max. Turning Dia is For Limited Length

NEW NX SERIES MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	NX 50 PLUS	NX 20 MONO
CAPACITY			
Swing Over Carriage	mm	Ø 280	Ø 350
Maximum Turning Dia.*	mm	Ø 350	Ø 350
Swing Over Bed	mm	Ø 500	Ø 500
Maximum Turning Length	mm	500	550
Distance Between Center	mm	520	575
SLIDES			
Cross (X axis) Travel	mm	185	185
Longitudinal (Z axis) Travel	mm	500	550
Rapid Feed (X axis)	m/min	30	24
Rapid Feed (Z axis)	m/min	30	24
MAIN SPINDLE			
Spindle Nose	–	A2-6	A2-6
Spindle Bore	mm	Ø 63	Ø 63
Max. Bar Capacity	mm	Ø 51	Ø 51
Chuck Size	mm	Ø 200 x 3 Jaw	Ø 200 x 3 Jaw
Speed Range	rpm	50 – 3500	50 – 3500
Full Power Range	rpm	1333 - 3500	1333 - 3500
Spindle Motor (Continues Rating)	KW	7.5 / 11	7.5 / 11
Spindle Motor (15min. Rating)			
TURRET			
Number of Stations	No.	8	8
Tool Size	mm	25 x 25	25 x 25
Max. Boring Bar Capacity	mm	Ø 40	Ø 40
TAIL STOCK			
Quill Tapper	–	MT 4	MT 4
Quill Diameter	mm	Ø 80	Ø 80
Quill Stroke	mm	100	100
ACCURACY			
Positioning Accuracy	mm	0.008	0.008
Repeatability	mm	0.007	0.007
OTHER DATA			
Weight (Approx.)	kg.	3100	3900
Dimensions (W x D x H)(Approx.)	mm	2460x1830x1555	3090x1870x1845
SYSTEM			
Macatrol	–	Turn - I	Turn - I



*Max. Turning Dia is For Limited Length

NEW NX SERIES

MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	NX 10
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CAPACITY

Standard Turning Dia.	mm	Ø 100
Maximum Turning Dia.*	mm	Ø 165
Swing Over Bed	mm	Ø 300
Maximum Turning Length	mm	200

SLIDES

Cross (X axis) Travel	mm	360
Longitudinal (Z axis) Travel	mm	200
Rapid Feed (X axis)	m/min	30
Rapid Feed (Z axis)	m/min	30

MAIN SPINDLE

Spindle Nose	–	A2-5
Spindle Bore	mm	Ø 54
Max. Bar Capacity	mm	Ø 42
Chuck Size	mm	Ø 165 x 3 Jaw
Speed Range	rpm	50 – 4000
Full Power Range	rpm	1333 - 4000
Spindle Motor (Continues Rating)	KW	5.5 / 7.5
Spindle Motor (15min. Rating)		

TOOLING ARRANGEMENT

No. of Tools	No.	5
Tool Size	mm	25 x 25
Max. Boring Bar Capacity	mm	Ø 32

ACCURACY

Positioning Accuracy	mm	0.008
Repeatability	mm	0.007

OTHER DATA

Weight (Approx.)	kg.	2500
Dimensions (L x W x H)(Approx.)	mm	2550x1560x1770

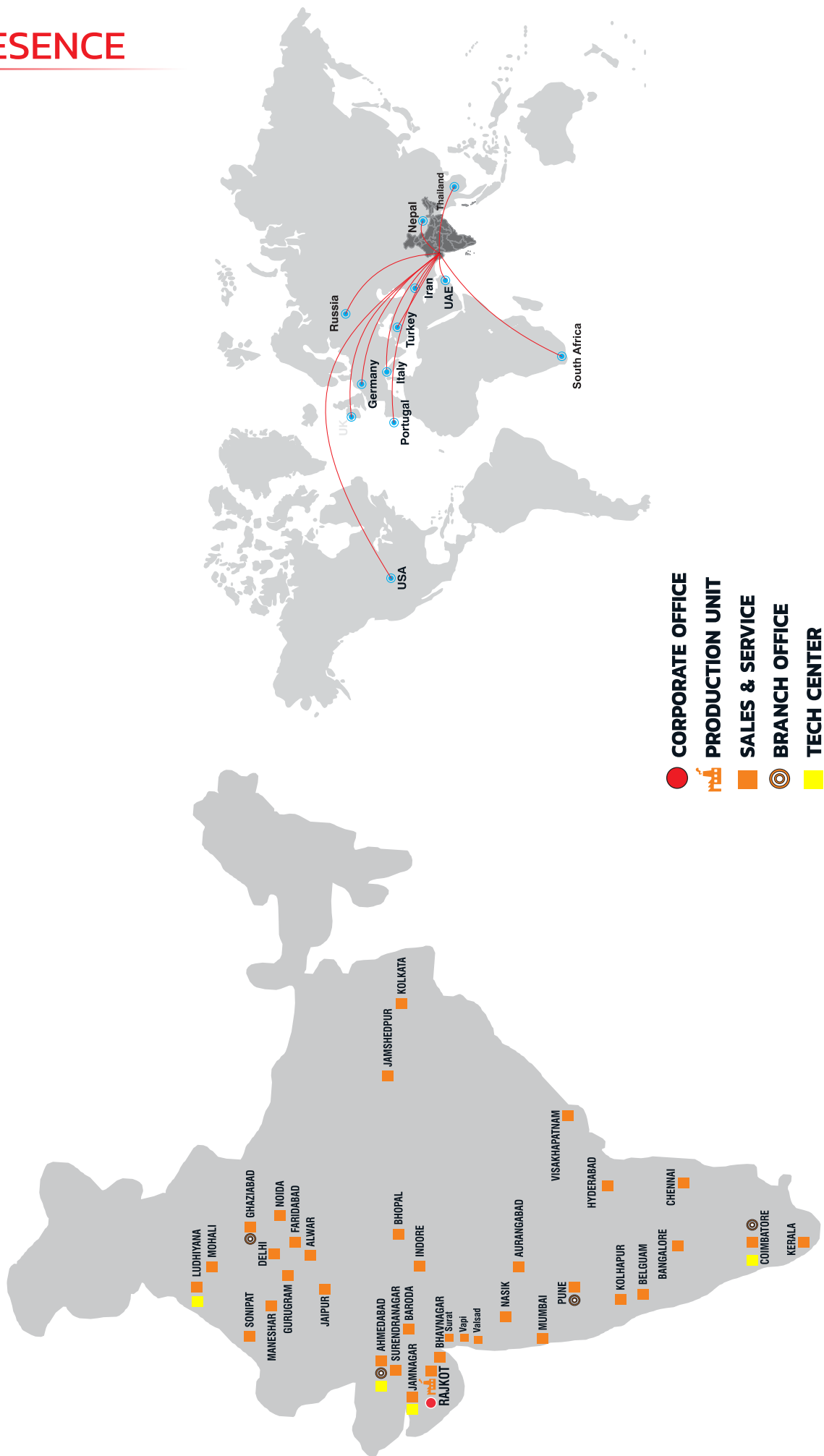
SYSTEM

Macatrol	–	Turn - I
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*Max. Turning Dia is For Limited Length

OUR PRESENCE



FOR MORE INFORMATION PLEASE CONTACT

WEST ZONE

Rajkot	:	93777 87930
Jamnagar	:	74860 42366
Surendranagar	:	74860 42366
Morbi	:	93777 87930
Bhavnagar	:	93777 87930
Ahmedabad	:	93775 87930
Sanand	:	93775 87930
Anand	:	93775 87930
Baroda	:	63560 02810
Halol	:	63560 02810
Surat	:	93753 87930
Vapi	:	93753 87930
Mumbai	:	93203 87930
Nasik	:	93713 87930
Aurangabad	:	93456 87930
Kolhapur	:	72858 55955
Pune	:	93210 87930
Ahmednagar	:	93210 87930

NORTH ZONE

Delhi	:	76000 10288
Faridabad	:	74860 29853
Ghaziabad	:	72111 02820
Noida	:	76000 10288
Gurugram	:	63588 11123
Haryana	:	89504 69265
Sonipat	:	89504 69265
Ludhiana	:	99886 93302
Mohali	:	99886 93302
Jaipur	:	72111 88869
Alwar	:	72111 88869
Jodhpur	:	72111 88869

EAST ZONE

Kolkata	:	93758 45361
Jameshedpur	:	93758 45361

SOUTH ZONE

Hyderabad	:	72111 03869
Bangalore	:	72111 03869
Chennai	:	63560 02822
Belgaum	:	91641 02610
Coimbatore	:	72111 02822
Trichy	:	72111 02822
Kerala	:	72111 02822

CENTRAL ZONE

Indore	:	99747 97756
Bhopal	:	87706 96570

*at
your service
anytime
anywhere*



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Note : Technical Specifications and Colors are subject to change as a part of continuous development.